## Hemlock

### JOB PROFILE

Date:	April 10, 2018
Position:	QM46 Press Operator
Shift:	Monday to Friday, 8:00am – 4:00pm (Subject to change)

We have an exciting opportunity for someone with a great can do attitude looking to start a career in the world of printing. If you want to learn the business, we have a job opening for a Quick Master46 Press Operator in our Digital production team.

The successful candidate should be well organized, focused on detail and able to work within a fast-paced environment under tight deadlines.

#### OVERVIEW

The QM46 Press Operator, is responsible for the operations of a QM6 printing press. The incumbent of this position will be required to work in a fast-paced environment with a high attention to detail. The incumbent will set up and operate the QM46 ensuring completion of print jobs in accordance with quality standards and production goals. Equally important, the role provides responsive and professional service to Hemlock's customers, sales team members and other internal staff involved in the project.

#### **CORE RESPONSIBILITIES**

#### Ink

- Obtain inks and fill ink fountains.
- Adjust ink fountain flow rates.

#### Paper

• Load presses with paper and make necessary adjustments to feed and tension controls, according to paper size.

#### Plates

- Secure printing plates to printing units and adjust tolerances.
- Change press plates, blankets, or cylinders, as required.

#### Quality Assurance

- Start presses and pull proofs to check for ink coverage and density, alignment, and registration.
- Collect and inspect random samples during print runs to identify any necessary adjustments.
- Verify that paper and ink meet the specifications for a given job.
- Monitor press operation systems and respond to fault, error, or alert messages.

#### **Production Management**

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- Examine job orders to determine quantities to be printed, stock specifications, colors, or special printing instructions.
- Input production job settings into workstation terminals that control automated printing systems.
- Follow workflow scheduling and job tracking, using computer database software.
- Maintain time and production records.
- Monitor inventory levels on a regular basis, requesting additional supplies as necessary.
- Participate and support in continuous improvement and the development of best practices, both within the digital department, and across other departments.

#### Maintenance

- Clean ink fountains, plates, or printing unit cylinders when press runs are completed.
- Clean or oil presses or make minor repairs, using hand tools.
- Monitor and replace plate processing chemicals and film.

#### Miscellaneous

• Provide support in other areas of production when and where needed throughout each day.

#### **SKILLS & QUALIFICATIONS**

- Minimum three years of relevant industry experience and/or related post-secondary education.
- Experience finishing, binding, and cutting considered an asset.
- Keen eye for detail to ensure high quality standards are met.
- Excellent written and verbal communication skills.
- Ability to manage simple and complex projects under tight deadlines.
- Ability to work cooperatively as a team member.
- Can interact and remain focus while dealing with multiple objectives.
- Math skills with addition, subtraction, multiplication.
- Must work well under pressure, meeting multiple deadlines.
- Self-motivation and the ability to work independently.
- Physical ability to lift up to 40 pounds.
- Strong customer service skills.

If you are interested in this opportunity, please forward your resume to <u>hrd@hemlock.com</u> and quote <u>OM46 Press Operator.</u>

#### Open Until Filled.

We would like to thank all applicants for their interest, however only short-listed candidates will be contacted.